

# Comparison of Phenolic vs epoxy

| CHEMICALS                | PHENOLIC RESIN | EPOXY RESIN |
|--------------------------|----------------|-------------|
| <b>ACIDS</b>             |                |             |
| ACETIC ACID              | ✓              | ✓           |
| FORMIC ACID              | ✓              |             |
| HYDROCHLORIC ACID        | ✓              | ✓           |
| HYDROFLUORIC ACID        | ✓              | ✓           |
| NITRIC ACID              | ✓              |             |
| NITRIC ACID              | ✓              |             |
| PHOSPHORIC ACID          | ✓              | ✓           |
| SULFURIC ACID            | ✓              |             |
| <b>BASES</b>             |                |             |
| AMMONIUM HYDROXIDE       | ✓              | ✓           |
| SODIUM HYDROXIDE         | ✓              | ✓           |
| SODIUM HYDROXIDE FLAKE   | ✓              | ✓           |
| <b>SALTS</b>             |                |             |
| COPPER SULPHATE          | ✓              | ✓           |
| FERRIC CHLORIDE          | ✓              | ✓           |
| POTASSIUM PERMANGANATE   | ✓              | ✓           |
| SILVER NITRATE           | ✓              | ✓           |
| SODIUM CHLORIDE          | ✓              | ✓           |
| <b>HALOGENS</b>          |                |             |
| IODINE (CRYSTALS)        | ✓              |             |
| IODINE SOLUTION          | ✓              |             |
| <b>ORGANIC CHEMICALS</b> |                |             |
| CRESOL                   | ✓              |             |
| FORMALDEHYDE             | ✓              | ✓           |
| FURFURAL                 | ✓              | ✓           |
| HYDROGEN PEROXIDE        | ✓              |             |
| PHENOL                   | ✓              |             |
| <b>SOLVENTS</b>          |                |             |
| ACETONE                  | ✓              |             |
| BUTYL ALCOHOL            | ✓              | ✓           |
| CHLOROFORM               | ✓              | ✓           |
| ETHANOL                  | ✓              | ✓           |
| ETHYLALCOHOL             | ✓              | ✓           |
| METHYLALCOHOL            | ✓              | ✓           |
| <b>BIOLOGIC STAINS</b>   |                |             |
| ACRIDINE ORANGE          | ✓              | ✓           |
| BASIC FUCHSIN            | ✓              | ✓           |
| CONGO RED                | ✓              | ✓           |
| METHYLENE BLUE           | ✓              | ✓           |
| WRIGHT'S BLOOD STAIN     | ✓              | ✓           |

# Chemical Test

Testing was necessary to ascertain the quality and superiority of the product over others. Testing was conducted by SGS U.S. Testing Company Inc. on March 26th, 2008 in accordance with SEFA 8-1988, Method B for 24 hours and rated as follows:

**Level 0** = No Detectable Change

**Level 1** = Slight Change in Color or Gloss

**Level 2** = Slight Surface Etching or Severe Staining

**Level 3** = Pitting, Cratering, or Corrosion (Obvious and Significant Deterioration)

The following test results were gotten:

| S/N | Chemicals              | Ratings |
|-----|------------------------|---------|
| 1.  | Amyl Acetate           | 0       |
| 2.  | Ethyl Acetate          | 0       |
| 3.  | Acetic Acid 98%        | 0       |
| 4.  | Acetone                | 0       |
| 5.  | Acid Dichromate 5%     | 1       |
| 6.  | Butyl Alcohol          | 0       |
| 7.  | Ethyl Alcohol          | 0       |
| 8.  | Methyl Alcohol         | 0       |
| 9.  | Ammonium Hydroxide 28% | 0       |
| 10. | Benzene                | 0       |
| 11. | Carbon Tetrachloride   | 0       |
| 12. | Chloroform             | 0       |
| 13. | Chromic Acid 60%       | 0       |
| 14. | Cresol                 | 0       |
| 15. | Dichloroacetic Acid    | 0       |
| 16. | Dimethylformamide      | 0       |
| 17. | Dioxane                | 0       |
| 18. | Ethyl Ether            | 0       |
| 19. | Formaldehyde           | 0       |
| 20. | Formic Acid            | 1       |
| 21. | Furfural               | 0       |
| 22. | Gasoline               | 0       |
| 23. | Hydrochloric Acid 37%  | 1       |
| 24. | Hydroflouric Acid 48%  | 2       |
| 25. | Hydrogen Peroxide      | 0       |

| S/N | Chemicals  | Ratings |
|-----|--|---------|
| 26. | Tincture of Iodine                                 | 0       |
| 27. | Methyl Ethyl Ketone                                | 0       |
| 28. | Methylene Chloride                                 | 0       |
| 29. | Monochlorobenzene                                  | 0       |
| 30. | Napthaline   | 0       |
| 31. | Nitric Acid 20%                                    | 1       |
| 32. | Nitric Acid 30%                                    | 1       |
| 33. | Nitric Acid 70%                                    | 2       |
| 34. | Phenol 90%   | 0       |
| 35. | Phosphoric Acid 85%                                | 0       |
| 36. | Silver Nitrate                                     | 0       |
| 37. | Sodium Hydroxide 10%                               | 0       |
| 38. | Sodium Hydroxide 20%                               | 0       |
| 39. | Sodium Hydroxide 40%                               | 0       |
| 40. | Sodium Hydroxide Flakes                            | 0       |
| 41. | Sodium Sulfide Saturated Solution                  | 0       |
| 42. | Sulfuric Acid 33%                                  | 1       |
| 43. | Sulfuric Acid 77%                                  | 1       |
| 44. | Sulphuric Acid 96%                                 | 2       |
| 45. | 50% Sulfuric Acid (77%) +<br>50% Nitric Acid (70%) | 2       |
| 46. | Toluene  | 0       |
| 47. | Trichloroethylene                                  | 0       |
| 48. | Xylene   | 0       |
| 49. | Saturated Zinc Chloride                            | 0       |

# Technical Data Sheet

Performance Properties as per NEMA Standards

|                                 | Test          | Results            |
|---------------------------------|---------------|--------------------|
| Coefficient of linear expansion | ASTM D696     | 1.65 x 105 in/degC |
| Compressive Strength            | ASTM D695     | 43,000 PSI         |
| Fire Resistance                 | ASTM D635     | Self Extinguishing |
| Flexural Strength               | ASTM D790     |                    |
| Ultimate                        |               | 23,000 PSI         |
| Modulus                         |               | 15,000 PSI         |
| Impact Strength                 | ASTM D256     | 0.68 ft-lbs inch   |
| Tensile Strength                | ASTM D638     | 0                  |
| Ultimate                        |               | 22,000 PSI         |
| Modulus                         |               | 17,000 PSI         |
| Rockwell Hardness               | ASTM D785     | 120                |
| Water Absorption                | ASTM D570     | 0.30%              |
| Direct Flame Resistance         | Bunsen Burner | 3 Minute           |

## Maximum Uniform Self Load Test (lbs)

1/4 Deflection at Center Shelf

| Thickness | 24" x 12" | 36" x 12" | 48" x 12" | 36" x 24" |
|-----------|-----------|-----------|-----------|-----------|
| 1/4"      | 40        | 15        | 7         | 25        |
| 3/8"      | 172       | 52        | 24        | 110       |
| 1/2"      | 371       | 110       | 50        | 225       |
| 3/4"      | 1400      | 401       | 172       | 815       |
| 1"        | 2605      | 785       | 335       | 1500      |

\* Shelf sizes and thickness are represented in inches.

\* Deflection tests conducted with shelves supported at both ends.